











#### Conform to CE standard

# Typical Features

- ♦ Wide input voltage range 2:1
- ♦ High efficiency up to 89%
- ◆Low no-load power consumption
- ◆Operating Temperature: -40°C to +100°C
- High isolation voltage, input-output 3000VDC, input-case 2000VDC
- ◆ Protection: Input under voltage, output over voltage, short circuit, over current, over temp
- Standard 1/2 brick

**ZBD250-280S24** high efficiency 1/2 brick dc-dc converter, rated input voltage 280VDC, output 24V/250W, no minimum load, wide input 185-400VDC, regulated single output, high isolation insulation voltage, allowing operating temperature up to 100 °C, with input under-voltage protection, output over-current, over-voltage, over-temperature, short-circuit protection, remote control and remote compensation, output voltage regulation and other functions.

Typical Product List							
Part no	Input voltage range (VDC)	Output power (W)	Output voltage (VDC)	Output current (A)	Ripple & Noise (mV)	Full load efficiency(%) Min/Typ.	Note
ZBD250-280S24C	185-400					88/90	Standard positive logic
ZBD250-280S24N		250	24	10.4	240		Standard negative logic
ZBD250-280S24C-H		250	24	10.4	240		Heatsink positive logic
ZBD250-280S24N-H							Heatsink negative logic

Input Specification					
Item	Operating conditions Min. Typ. Max.		Unit		
Max input current	185V input voltage, Full load output			1.5	А
No load input current	Rated input voltage	Rated input voltage 10		10	mA
Input surge voltage (1sec. max.)	Inputs above this range may cause permanent damage -0.7		425		
Start up voltage				180	VDC
Input under voltage protection	No-load test, full-load test will have over current protection in advance			170	VDC
Positive logic: CNT is suspended or connected to 3.5-15V to turn on, connected to 0-1.2V to turn off					Reference
Control Pin(CNT)	Negative logic: CNT is suspended or connected to 3.5-15V to turn off, connected to 0-1.2V to turn on				

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Output Specification					
Item	Working conditions	Min.	Тур.	Max.	Unit
Output Voltage Accuracy	Nominal input voltage, 0%-100% load		±0.5	±1	
Line Regulation	Full load, input voltage from low to high		±0.2	±0.5	%
Load Regulation	Nominal input voltage, 10%-100% load		±0.2	±0.5	
Transient recovery time	250/ lead step shapes (step yets 4A/50;;C)		200	250	uS
Transient Response Deviation	25% load step change (step rate 1A/50uS)	-5		5	%
Temperature Drift Coefficient	Full load	-0.02		+0.02	%/℃
Ripple & Noise	20M bandwidth, external capacitor above 220uF		200	240	mVp-p
				4000	uF
Output voltage adjustment (TRIM)		19.2		26.4	%
Output voltage remote compensation (Sense)				105	%
Over temp protection	Maximum temperature of product metal substrate surface	105	115	125	$^{\circ}$
Output over voltage protection		31		33	%
Output over current protection		105			А
Output short circuit protection		Hiccup, continuous, self-recovery			

General Specification						
Item	Operating of	Operating conditions		Тур.	Max.	Unit
	I/P-O/P	Test 1min, leakage current < 3mA	3000			VDC
Isolation Voltage	I/P-Case	Test 1min, leakage current < 3mA	2000			VDC
	O/P-Case	Test 1min, leakage current < 3mA	500			VDC
Insulation resistance	I/P-O/P	Insulation voltage 500VDC	100			ΜΩ
Switching frequency				150		KHz
MTBF			150			K hours

Environmental characteristics					
Item	Operating conditions	Min.	Тур.	Max.	Unit
Operating Temperature	See temperature derating curve	-40		+100	°C
Storage Humidity	No condensing	5		95	%RH
Storage Temperature		-40		+125	
Soldering resistance of pins	The solder joint is 1.5mm away from the shell, and the			+350	°C
	soldering time< 1.5S				

EMC C	EMC Characteristics(EN50155)				
	CE	EN50121-3-2	150kHz-500kHz 79dBuV		
EMI		EN55016-2-1	500kHz-30MHz 73dBuV		
EIVII	RE	EN50121-3-2	30MHz-230MHz 40dBuV/m at 10m		
	NE		230MHz-1GHz 47dBuV/m at 10m		
	ESD	EN50121-3-2	Contact ±6KV/Air ±8KV	perf. Criteria A	
	RS	EN50121-3-2	10V/m	perf. Criteria A	
EMS	EFT	EN50121-3-2	±2kV 5/50ns 5kHz	perf. Criteria A	
	Surge	EN50121-3-2	line to line $\pm$ 1KV (42 $\Omega$ , 0.5 $\mu$ F)	perf. Criteria A	
	CE	EN50121-3-2	0.15MHz-80MHz 10 Vr.m.s	perf. Criteria A	

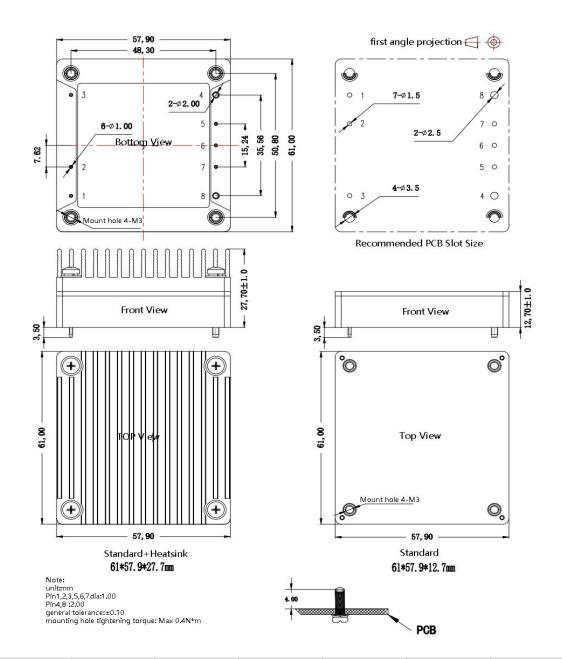






Physical Characteristics				
Case Materials	Metal bottom shell + black flame retardant material shell (UL94-V0)			
Heat sink	Dimension 61*57.9*15mm, weight 65g, aluminum alloy, anodized black			
Cooling method H	Conduction cooling or forced air cooling			
Product Weight	Standard 120g, with heatsink 188g			

## **Dimension and Pin-Out**



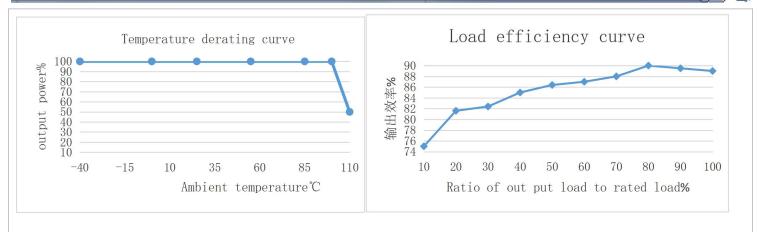
	1	2	3	4	5	6	7	8
Pin-out	Vin+	CNT	Vin-	Vout-	-S	TRIM	+S	Vout+

# **Product Characteristic Curve**









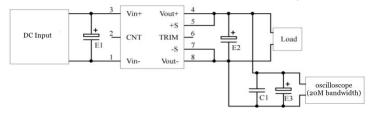
#### Note:

- 1. Both the temperature derating curve and the efficiency curve are tested with typical values;
- 2. The temperature derating curve is tested according to our laboratory test conditions. If the actual environmental conditions used by customers are inconsistent, it is necessary to ensure that the temperature of the aluminum casing of the product does not exceed 100 °C, and it can be used within any rated load range.

## **Design Reference**

#### 1.Ripple& Noise

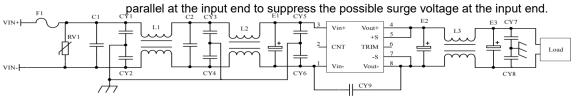
All DC/DC converters of this series are tested according to the test circuit recommended in the following figure before leaving the factory.



Capacitor value	E1 (µF)	E2 (µF)	C1(µF)	E3 (µF)	
3.3VDC		1000			
5VDC		680			
12VDC	100				
		220	1	10	
48VDC					
	68	68			
110VDC	68	08			

#### 2. Recommended application circuit

If customer does not use the circuit recommended by our company, please be sure to connect an electrolytic capacitor of at least 100 μF in

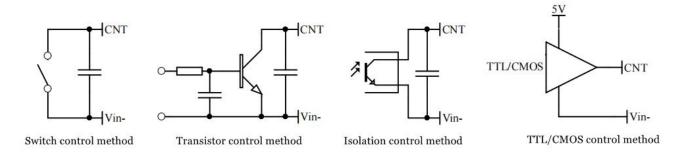


F1	T5A/250V fusing				
RV1	14D 520V Varistor				
C1,C2	105/450V Polyester Film Capacitor				
CY1,CY2,CY3,CY4,CY5,CY6	102/250Vac safety Y2 capacitor				
CY7,CY8	103/2KV Ceramic Capacitor				
CY9	471/250Vac safety Y2 capacitor				
E1	100µF/450V Electrolytic Capacitor				
E2, E3	220µF/25V Electrolytic Capacitor				
L1,L2	inductance is greater than 10mH, and the over current 2A				
temperature rise is less than 25 °C					
L3	inductance is greater than 0.2mH, and the over current 12A				
	temperature rise is less than 25 ℃				

#### 3. Remote control terminal (CNT) control method application recommendation

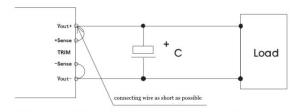






### 4. Sense usage and precautions

(1) Without far-end compensation:

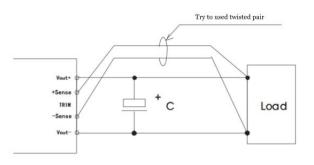


#### Precautions:

- 1. Do not use remote compensation, make sure Vout+ and Sense+, Vout- and Sense- are short-circuited:
- 2. The connection between Vout+ and Sense+, Vout- and Sense- should be as short as possible and close to the pins, otherwise the module may become unstable.

(2)

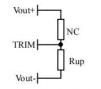
compensation



- 1. When the long-end compensation lead is used, the output voltage may be unstable:
- 2. If remote compensation is used, please use twisted pair or shielded wire, and keep the lead wire as short as possible;
- 3. Please use wide PCB leads or thick wires between the power module and the load, and keep the line voltage drop below 0.3V to ensure that the power output voltage remains within the specified range;
- 4. The impedance of the leads may cause the output voltage to oscillate or have larger ripples. Please verify it before use.

#### 5. Use of TRIM and calculation of TRIM resistance

The relationship between output change voltage  $\triangle U$  and resistance is as follows:





Voltage up regulation: add resistor Rup between Trim and output negative

Voltage Down: Add resistor Rdown between Trim and output positive

Rdown=24\* (24-2.5-ΔU) /ΔU -5.1 (KΩ) Rup=60/ΔU-5.1 (KΩ)

This product does not support the use of direct parallel connection to increase the power. If you need to use it in parallel, please consult our technical staff.

1 The warranty period of this product is two years. During the normal damage, it will be repaired free of charge. Damages caused by errors in





the use method or manufacturing technology, a paid service is provided.

2. Our company can provide product customization and matching filter modules. For details, please contact our technical staff directly.